



Pattern Vinyl

Pattern HTV Instructions for Heat Press Application

- Create design and select cut setting.
 - Tip- For pattern vinyl you do not mirror your project.
- Place pattern side up and dull side (no pattern) is facing down.
- Cut design and weed vinyl.
- Place transfer tape over your design and varnish the pattern vinyl to transfer tape.
- Place item on the heat press and put your vinyl design in the area you want to press.
- Place a cover sheet (Teflon paper or Parchment paper) over your design and press with medium pressure at 300°F - 315°F for 15 seconds.
- Open press, allow design to cool for a few seconds and cold peel application sheet in 1 pull for best results.
- Remove product from press.
- Tip for Pattern Vinyl – This material can be layer with other HTV vinyl materials.

Pattern HTV Instruction for Hand Iron Application

- Create design and select cut setting.
 - Tip- Pattern vinyl designs do not need the mirrored setting.
- Place pattern side up and dull side (no pattern) facing down.
- Cut design and weed vinyl.
- Place transfer tape over your design and varnish the pattern vinyl to transfer tape.
- Set iron dial between Cotton and Linen pending the item you are pressing.
- Place on flat hard surface (Iron board is not recommended).
- To achieve best application press, don't use the iron steam function.
- Place a cover sheet (Teflon paper or Parchment paper) over your design and press iron with firm pressure straight down for 30 to 60 seconds (pending the design)
 - Tip – Don't move iron slide to slide.
- Allow design to cool for a few seconds and cold peel application sheet in 1 pull for best results.
 - Tip – If design lifts up during cold peel process, re-press design area with a cover sheet for 10 seconds.

Material Recommendations for HTV Pattern Vinyl

- All products should be polyester or cotton. Nylon materials will not work.
- 100% Polyester
- 100% Cotton
- 50% cotton / 50% polyester

Material Recommendations for **Oracal 651 pattern vinyl**

- Non garment products.
- Best used for outdoor boards, metal signs, decals and/or Tumblers.

Care Instructions HTV Pattern Vinyl

- For best care we suggest waiting 24 to 48 hours before washing your garment.
- Suggest to turn item inside out and washing in cold water.
- Suggest to dry on low setting or hang dry item for best care.
- Suggest to stay away from using chlorine bleach.

HTS Recommendation for Project Tools

- HTS Cooling Block is a great tool to make sure your press is fully cooled off and applied.
- HTS Mini Tweedy or Tweedy Lites are a great help with weeding fine lines.