



# Flock Vinyl Sheets

## Flock HTV Instructions for **Heat Press** Application

- Create design and place your setting to mirror in your design space.
  - Tip: By mirroring your design you are flipping the placement so when you place the design down it is right side up.
- Place color shiny side down on your mat. Dull side (no color) is facing up during cutting.
- Cut design and weed vinyl.
- Place item on the heat press and put your vinyl design in the area you want to press.
- Place a cover sheet (Teflon paper or Parchment paper) over your design and press with medium pressure at 300°F - 315°F for 15 seconds.
- Open press, allow design to cool and cold peel application sheet in 1 pull for best results.
- Remove product from press.

## Flock HTV Instruction for **Hand Iron** Application

- Create design and place your setting to mirror in your design space.
  - Tip: By mirroring your design you are flipping the placement so when you place the design down it is right side up.
- Place color shiny side down on your mat. Dull side (no color) is facing up during cutting.
- Cut design and weed vinyl.
- Set iron dial between Cotton and Linen pending the item you are pressing.
- Place on flat hard surface (Iron board is not recommended).
- To achieve best application press, don't use the iron steam function.
- Place a cover sheet (Teflon paper or Parchment paper) over your design and press iron with firm pressure straight down for 30 to 60 seconds (pending the design).
  - Tip – Don't move iron slide to slide.
- Allow design to cool for a few seconds and cold peel application sheet in 1 pull for best results.
  - Tip – If design lifts up during cold peel process, re-press design area with a cover sheet for 10 seconds.

### Material Recommendations for HTV Vinyl

- All products should be polyester or cotton. Nylon materials will not work.
- 100% Polyester
- 100% Cotton
- 50% cotton / 50% polyester

### Care Instructions

- For best care we suggest waiting 24 to 48 hours before washing your garment.
- Suggest to turn item inside out and washing in cold water.
- Suggest to dry on low setting or hang dry item for best care.
- Suggest to stay away from using chlorine bleach.

### HTS Recommendation for Project Tools

- HTS Cooling Block is a great tool to make sure your press is fully cooled off and applied.
- HTS Mini Tweedy or Tweedy Lites are a great help with weeding fine lines.